

Work Order ID 72586 - 2

Tuesday, August 02, 2011 2:38:36 PM



Page 1

Item ID: D2893-1

Revision ID:

Item Name: 2.75 Support

Start Date: 8/2/2011 Start Qty: 24.00

Required Date: 8/2/2011 Req'd Qty: 24.00

Reference: ECN11-614 Rework

Approvals: Process Plan: *W*

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2893

Rev *NR*

*ECN11-614*

150

0.00



SprayPaint

SprayPaint

Memo

0.00

Spray Painting

PULL FROM STOCK:  
23 X D2893-1 B70478  
1 X D2893-1 B70736

FOR THE ENTIRE INNER CONCAVE SURFACE:  
~ ABRASE SURFACE WITH 400-GRIT SANDPAPER, REMOVE RESIDUE  
WITH MEK  
(OR EQUIVALENT), APPLY 0.03" TO 0.05" THICK LAYER OF 3M  
SCOTCH-WELD 2216 B/A  
ADHESIVE TO MATING SURFACE OF SUPPORT, ALLOW TO CURE FOR  
24 HOURS.

160

QC14- Inspect Spray Paint

0.00



QC

Memo

0.00

Quality Control



Setup Start



Stop



Cust Item ID:

Customer:



*11-08-16*

*11-08-17*

# Work Order ID 72586

Tuesday, August 02, 2011 2:38:36 PM



Item ID: D2893-1

Accept



Setup Start



Revision ID:

Stop



Item Name: 2.75 Support

Start Date: 8/2/2011 Start Qty: 24.00



Cust Item ID:

Required Date: 8/2/2011 Req'd Qty: 24.00

Customer:

Reference: ECN11-614

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

170



Packaging

Packaging

Identify as per dwg & Stock Location: *X tube*  
*any*

0.00

Memo

0.00

RE-IDENTIFY USING NEW B/N

*IT 11-08-17*

*20*

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*W/8/23*  
*MF*  
*11-08-23*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Tuesday, August 02, 2011 2:38:34 PM

Page 1

Work Order ID: 72586



Parent Item: D2893-1

Parent Item Name: 2.75 Support

Start Date: 8/2/2011

Required Date: 8/2/2011

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP: C 02.11.26 Reformat: Added P/O KJ  
IPP D 06.04.19 removed alodine EC  
IPP Rev:E Added priming as per Rev B 07-04-30 JLM  
IPP F 08.03.19 Re-format EC verified by: DD  
IPP Rev:G 08-05-15 add QC14 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2893-1		Manufactured	No				Each	0.0000		24			
2.75 Support													

238 370478  
14 B70736

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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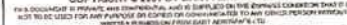
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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